Fastener Torque at Material Yield Point		Units	
Blocks shown as light blue are editable			
yield point or proof stress of the bolt $\delta_y$ =	640	N/mm <sup>2</sup>	
stress area of the thread $A_s$ =	57.99	mm <sup>2</sup>	
dia. circle of area equal to stress area of thrd (Eq. 10) $d_A$ =	8.59	mm <sup>2</sup>	
pitch diameter of the external thread $d_2$ =	9.026	mm	
Bolt nominal diameter d =	10.00	mm	
Bolt nominal radius r =	5.00	mm	
flank angle of the thread ridge $\alpha$ =	30.0	۰	
screw thread pitch / = P =	1.500	mm	
coefficient of friction between threads $\mu_{\text{s}}$ =	0.120	-	
coefficient of friction between bearing surfaces $\mu_w$ =	0.120	-	
bearing surface contact area (calc) D <sub>w</sub> =	14.380	mm <sup>2</sup>	
Calculated Results			
tanβ =	0.04775	-	
β =	2.734	۰	
tan α' =	0.577	-	
α' =	29.972	۰	
Axial clamping force (Eq. 9) F <sub>fy</sub> =	30453.99	N	
torque coefficient (tables or calc eq. 2) K =	0.164	-	
torque required stress bolt to the yield point (Eq. 8) $T_{fy}$ =	49944.54	N-m	

Torque Cumulative of Preload		Units	
Bolt nominal diameter d =	10.00	mm	
Bolt nominal radius r =	5.00	mm	
bearing surface contact area (calc) $D_w$ =	14.380	mm <sup>2</sup>	
screw thread pitch / = P =	1.500	mm	
coefficient of friction between threads $\mu_{\text{s}}$ =	0.120	-	
coefficient of friction between bearing surfaces $\mu_w$ =	0.120	-	
pitch diameter of the external thread $d_2$ =	9.026	mm	
flank angle of the thread ridge $\alpha$ =	30.0	0	
(Eq 3) tan α' =	0.577	-	
α' =	29.972	0	
tanβ =	0.04775	-	
β =	2.734	o	
bolt preload F <sub>f</sub> =	15000.0	N	
Calculated Results			
Torque threaded portion of a fastener, $T_s$ =	12958.41	N-m	
fastener tightening torque $T_w$ =	12942.00	N-m	
Cumulative fastener torque T <sub>f</sub> =	25900.413	N-m	

Circular Bearing Surface Area		Units		
Outside diameter bolt head D <sub>o</sub> =	18.00	mm		
Outside diameter bolt head D <sub>i</sub> =	10.00	mm		
Calculated Results				
bearing surface contact area (Eq 5) $D_w$ =	14.381	mm <sup>2</sup>		